

Amendments to the Claims:

1. (Currently amended) A skin integrated foamed product for a vehicle seat, said product comprising a skin and a layer of a first foamed resin material integrated with said skin;

said skin having a double layer structure which is formed of a sheet of covering material having ~~an~~ air-permeability, such as fabric, and a foamed slab made of a second foamed ~~rein~~ resin material including a polyester system, and laminated on a back of said covering sheet as a layer of wadding material; ~~and~~

said foamed slab having a fine cell structure, the number of whose cells is ~~80-90/25mm~~ 80-90 per inch, and having air-permeability ranging from 10cc/cm²/sec to 15cc/cm²/sec; wherein

a portion of said first foamed resin material is impregnated into said foamed slab and ~~form~~ forms a foamed resin-impregnated layer within said foamed slab, so that said skin and said layer of said first foamed resin material are integrated with each other.

2. (New) A product according to claim 1, wherein the rate of foamed resin-impregnation into said foamed slab is controlled in such a manner that a thickness of said foamed resin-impregnated layer is restricted to about 20-30% of a thickness of said foamed slab.

3. (New) A product according to claim 2, wherein said thickness of said foamed slab is about 0.118-0.158 inch and said thickness of said foamed resin-impregnated layer is about 0.024-0.047 inch.